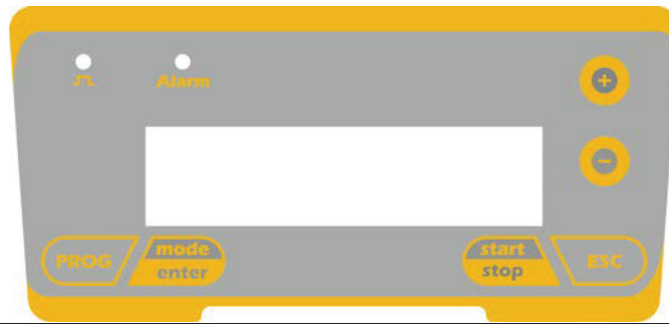


ATHENA AT. MT

INSTALLATION MANUAL	EN
HANDBUCH	DE
MANUAL DE INSTALACION	ES
MANUEL D'INSTALLATION	FR
MANUALE D'INSTALLAZIONE	IT
MANUAL DE INSTALAÇÃO	PT
KULLANIM KLAVUZU	TR
РУКОВОДСТВО ПО УСТАНОВКЕ И ЭКСПЛУАТАЦИИ	RU

Control panel – ATHENA AT.MT



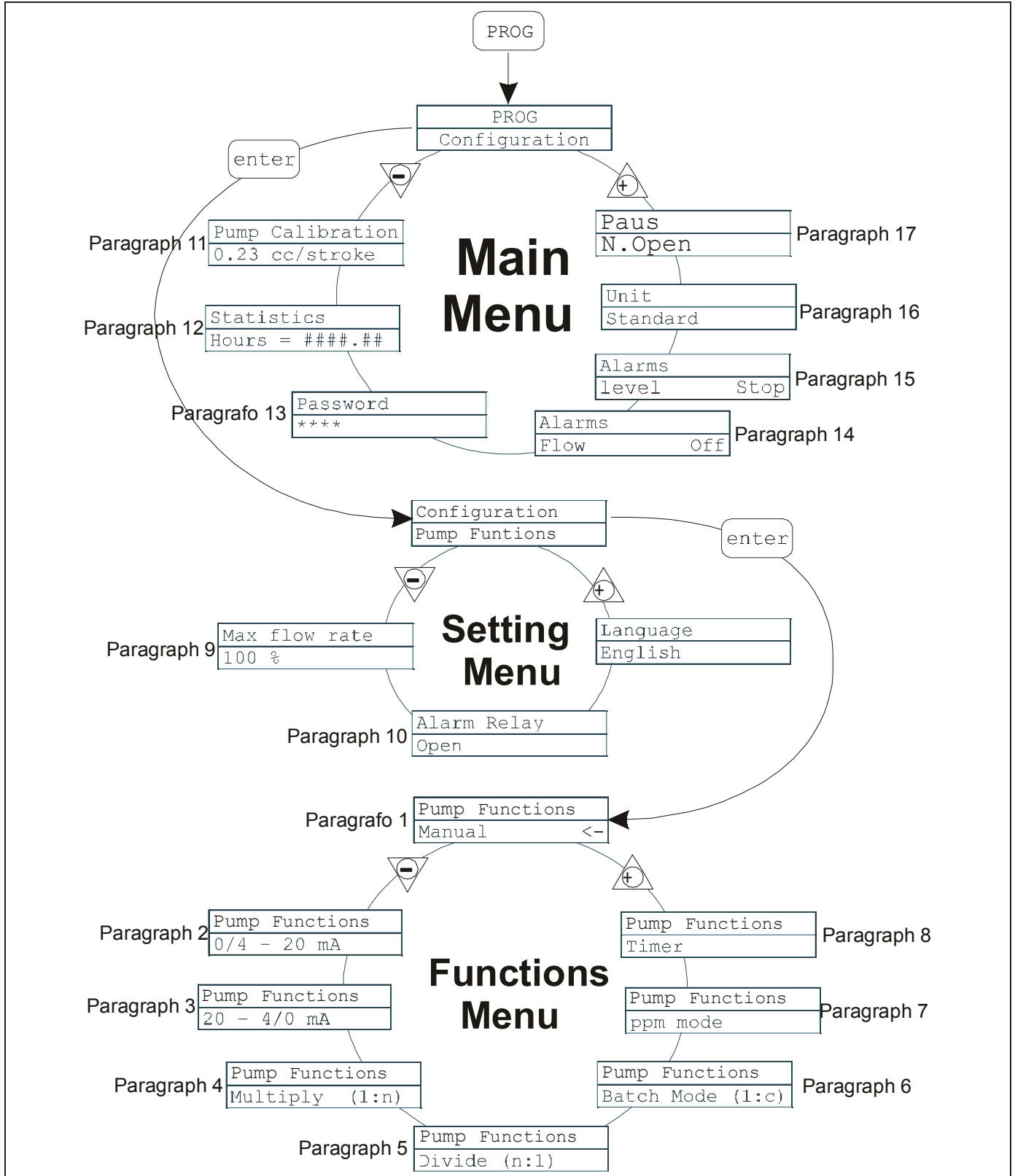
	Access to the programming menu
	When pressed during the pump operation phase, it cyclically displays the programmed values on the display; When pressed at the same time or keys, it increases or decreases a value dependent on the selected operating mode. During programming it carries out an “enter” function, meaning that it confirms entry to the various menu levels and modifications within the same.
	Starts and stops the pump. In the event of a level alarm (alarm function only), flow alarm and active memory alarm, it deactivates the signal on the display.
	Used to “exit” the various menu levels. Before definitively exiting the programming phase, you will be asked if you wish to save any changes
	Used to run upwards through the menu or increase the numerical values to be changed. Can be used to start dosage in Batch mode
	Used to run downwards through the menu, or decrease the numerical values to be changed.
	Flashing green LED during dosage
	Red LED that lights up in various alarm situations

Electrical connections

	1	Alarm relay	
	2		
	3	Pole +	4-20 mA input signal Input Impedante: 200 ohm
	4	Pole -	
	5	-Remote control input (start-stop)	
	6	-Pause signal input	
	7	-Frequency signal input (water-meter pulse-sender)	
	8	-Trigger signal input	
	9	Flow sensor input	
	10		
B	Input level control		

You can access the programming menu by pressing the **PROG** key for over three seconds. The **+** **-** keys can be used to run through the menu items, with the **mode enter** key being used to access changes. The pump is programmed in constant mode in the factory. The pump automatically returns to the operating mode after 1 minute of no activity. Any data entered in these circumstances will not be saved.

The **ESC** key can be used to exit the various programming levels. Upon exiting programming, the display will show:



Setting the Language

Programming	Operation
	<p>Makes it possible to select the language. The pump is set in English in the factory.</p> <p>Changes can be made by pressing the key, then using the keys to set the new value. Press to confirm and return to the main menu</p>

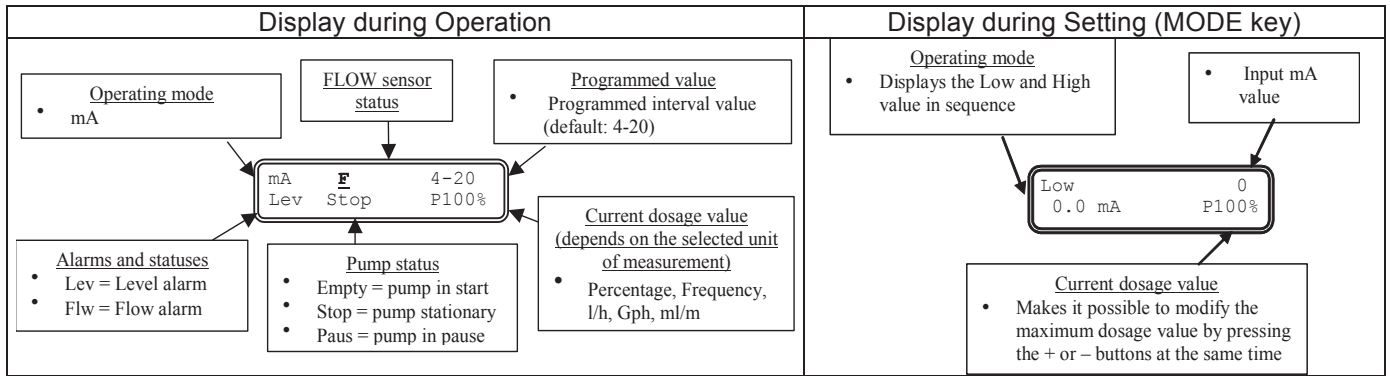
Paragraph 1 – Manual Dosage

Programming	Operation
	<p>The pump operates in constant mode. The flow can only be manually regulated by pressing the keys at the same time to increase the flow, or the keys to decrease it.</p>

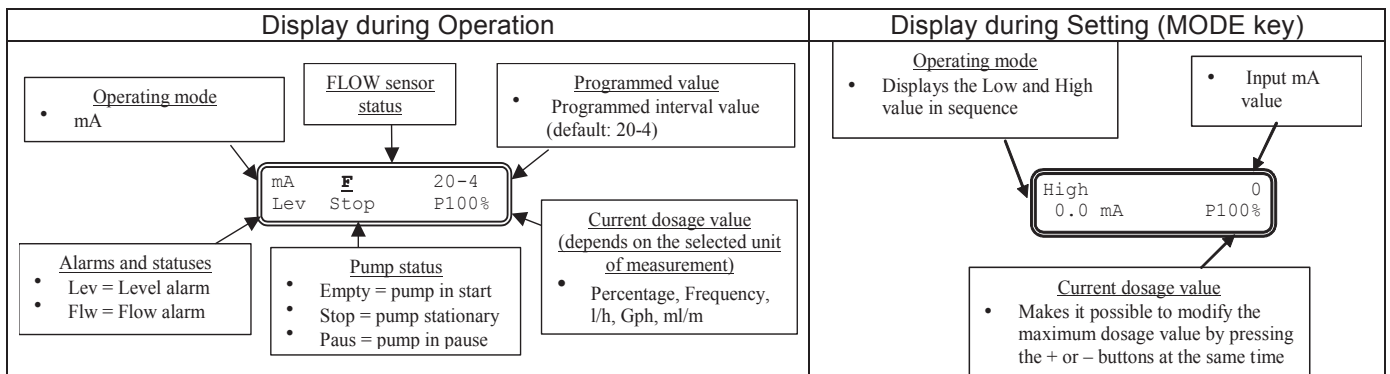
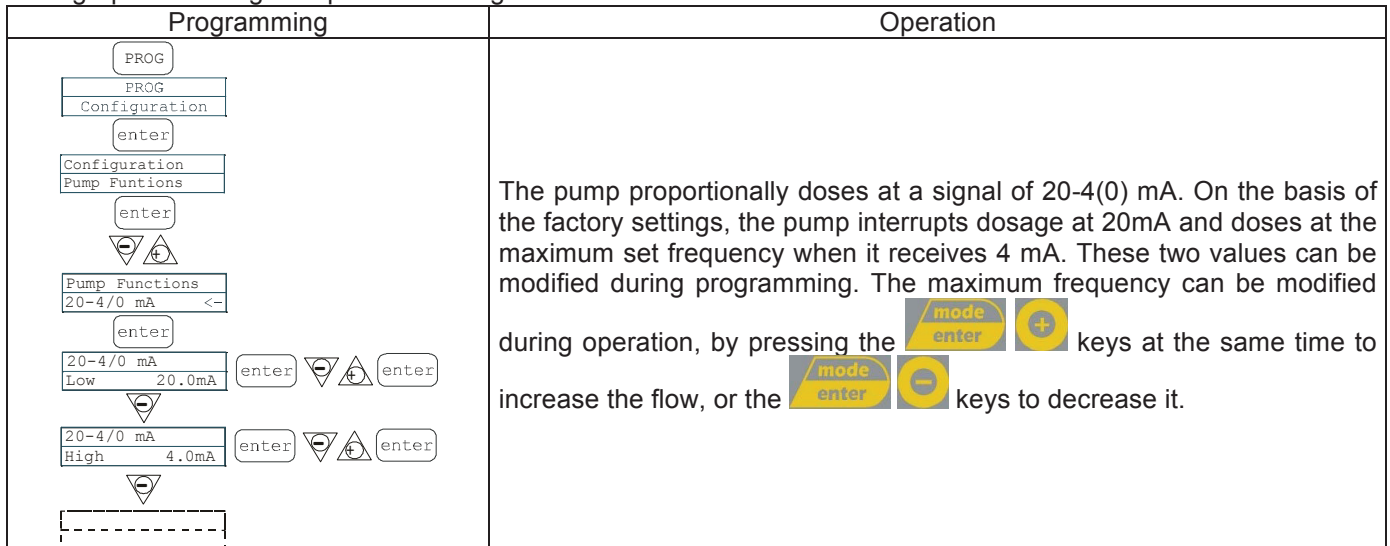
Display during Operation	Display during Setting (MODE key)
<ul style="list-style-type: none"> Operating mode <ul style="list-style-type: none"> Man = Manual Alarms and statuses <ul style="list-style-type: none"> Lev = Level alarm Flw = Flow alarms Pump status <ul style="list-style-type: none"> Empty = pump in start Stop = pump stationary Paus = pump in pause Current dosage speed (depends on selected unit of measurement) <ul style="list-style-type: none"> Percentage, Frequency, l/h, Gph, ml/m 	<p>Operating mode</p> <ul style="list-style-type: none"> Man (during manual modification of the flow it displays the corresponding frequency value) <p>Current dosage value</p> <ul style="list-style-type: none"> Modify the maximum flow by pressing the + or - keys at the same time

Paragraph 2 - Dosage Proportional to Signal 0/4-20

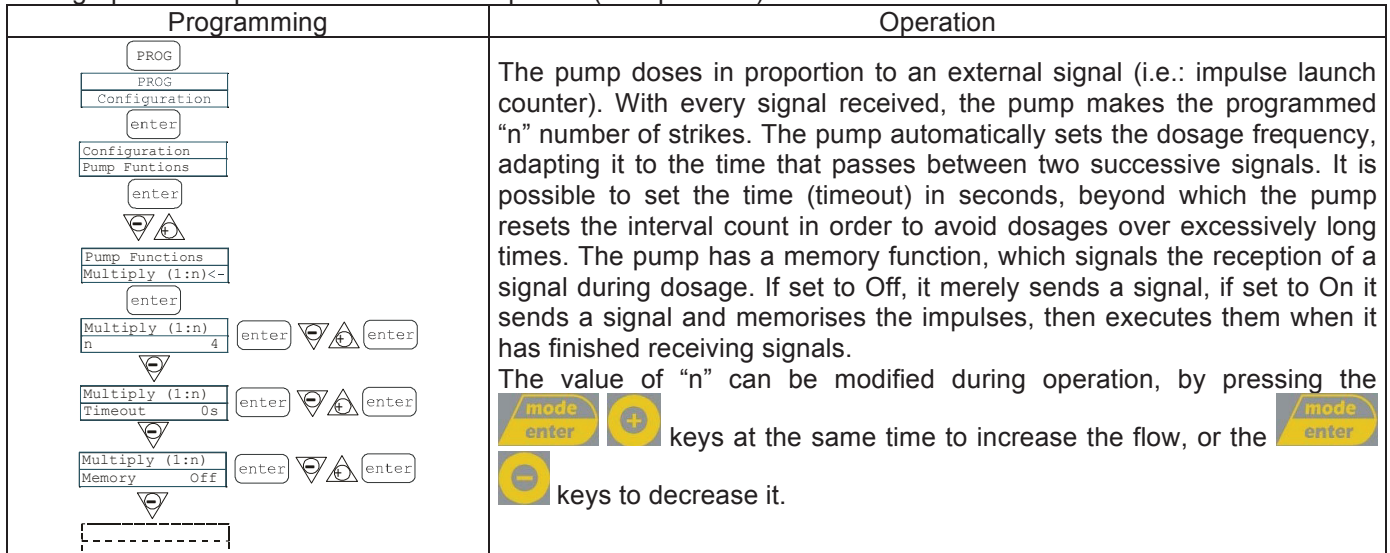
Programming	Operation
	<p>The pump proportionally doses at a signal of (0)4-20 mA. On the basis of the factory settings, the pump interrupts dosage at 4mA and doses at the maximum set frequency when it receives 20 mA. These two values can be modified during programming. The maximum frequency can be modified during operation, by pressing the keys at the same time to increase the flow, or the keys to decrease it.</p>

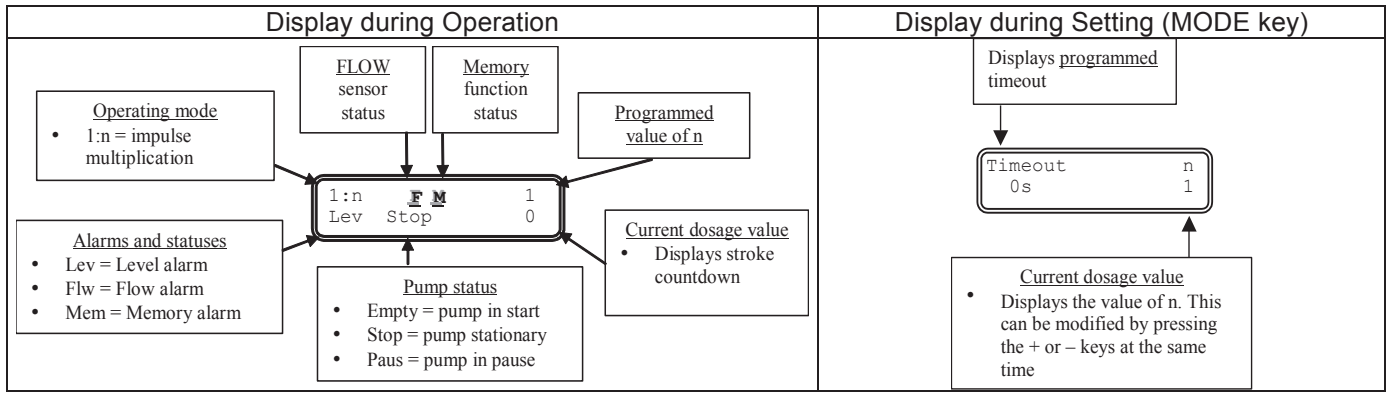


Paragraph 3 - Dosage Proportional to Signal 20-4/0 mA

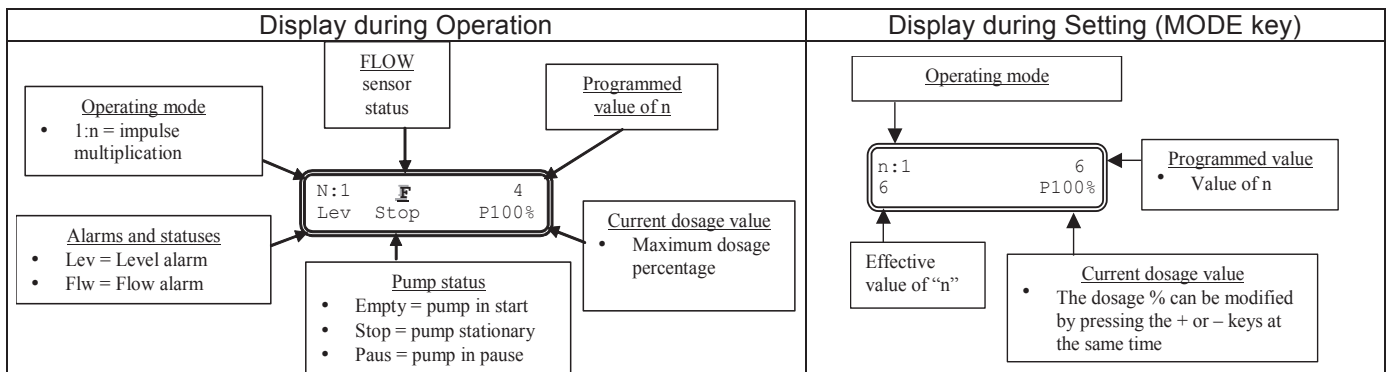
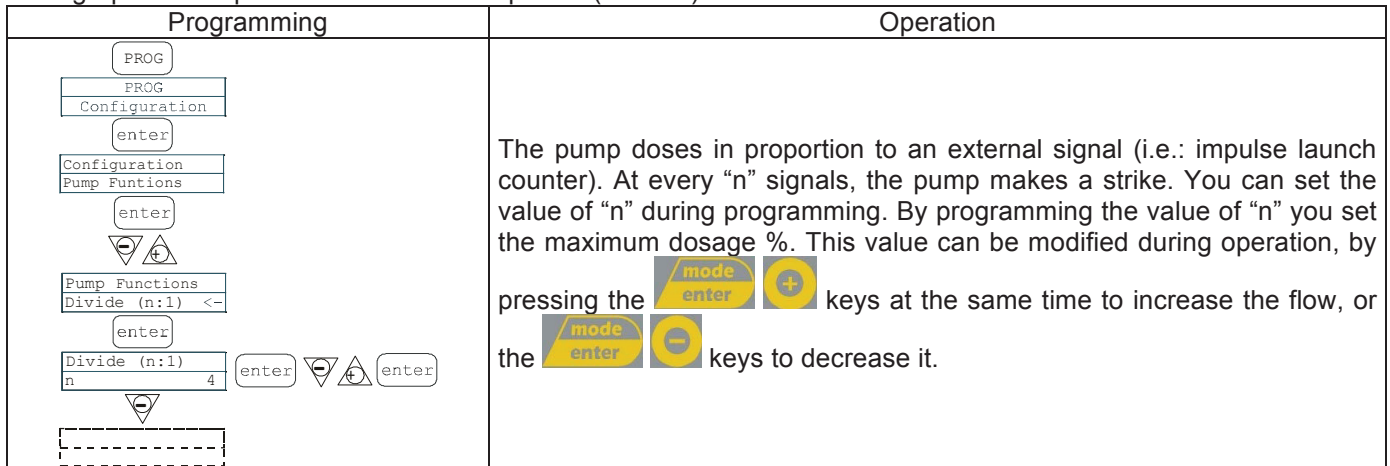


Paragraph 4 – Proportional to External Impulses (multiplication)

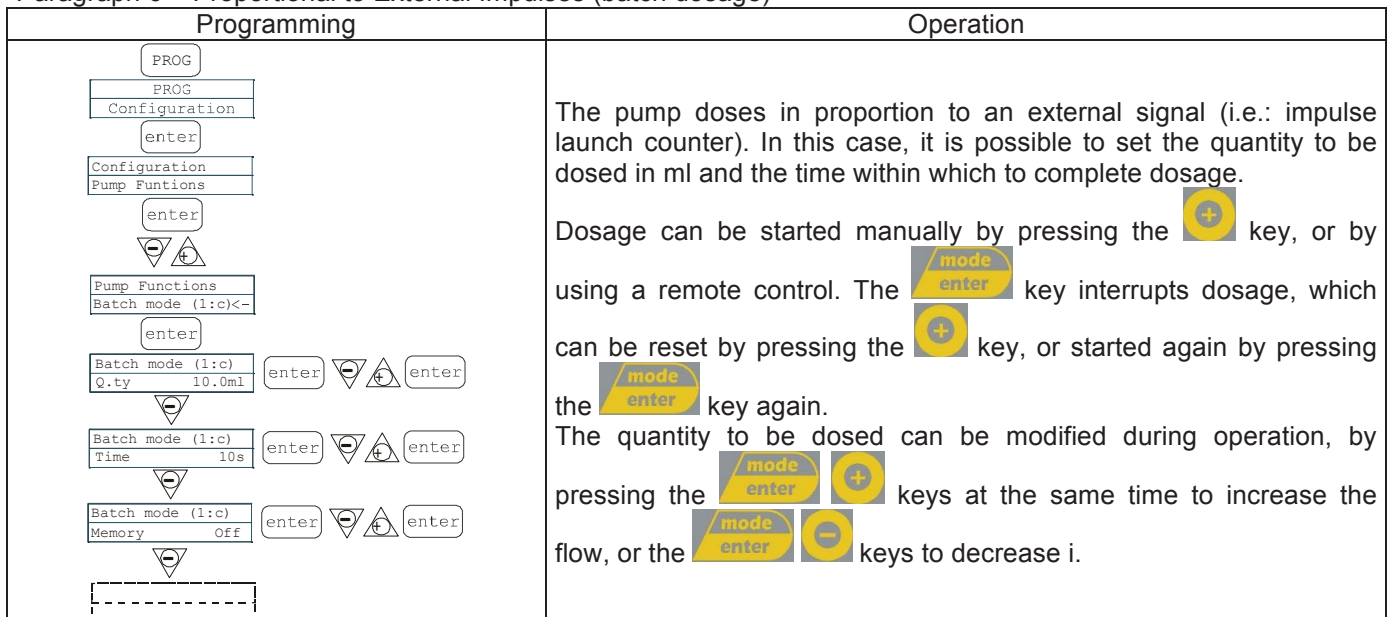


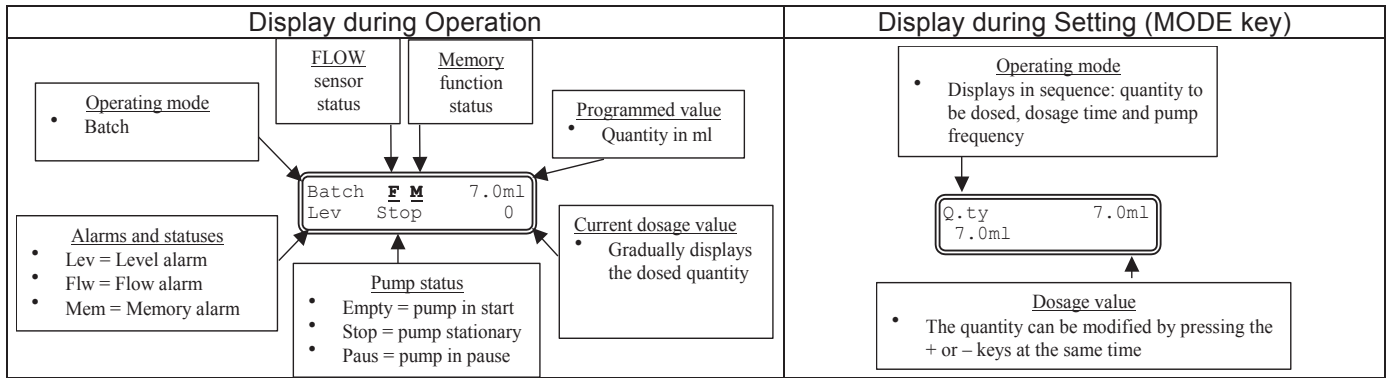


Paragraph 5 – Proportional to External Impulses (division)

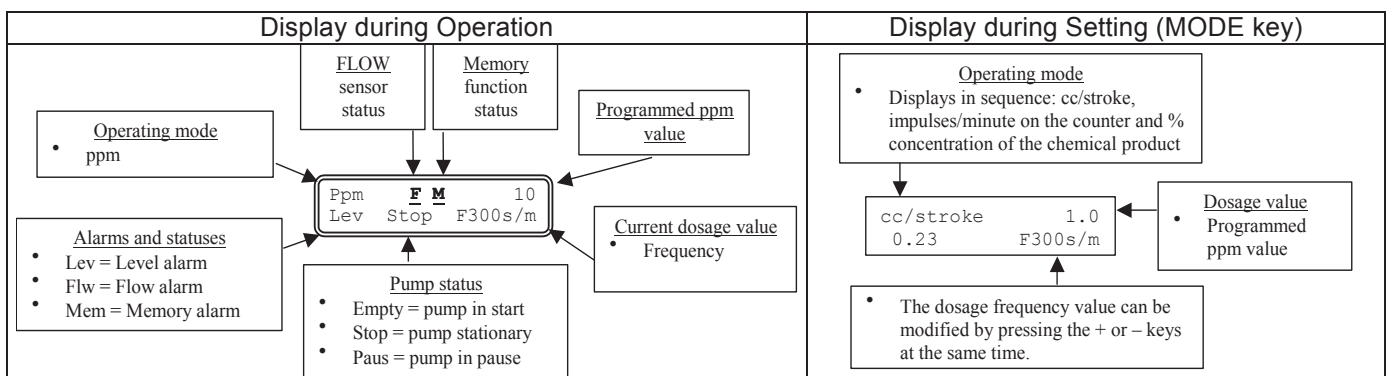
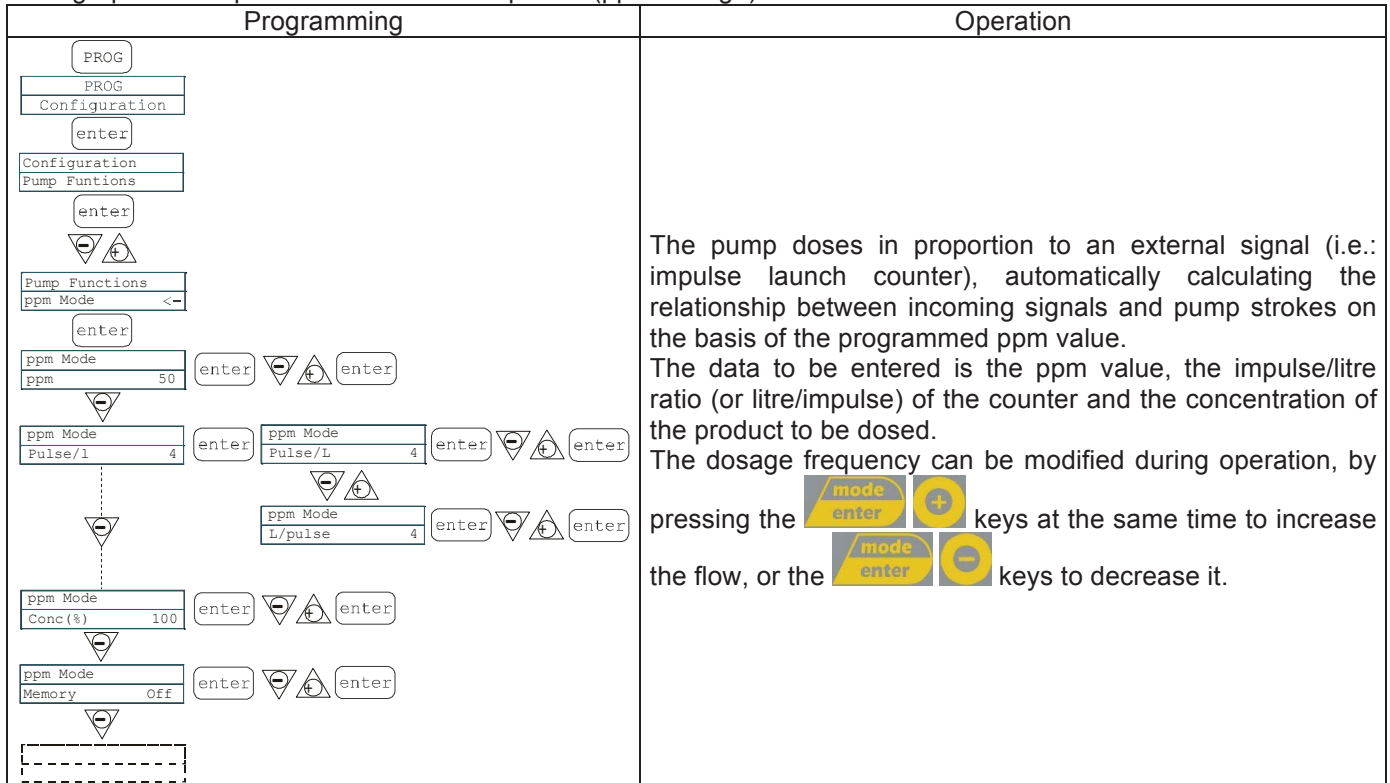


Paragraph 6 – Proportional to External Impulses (batch dosage)

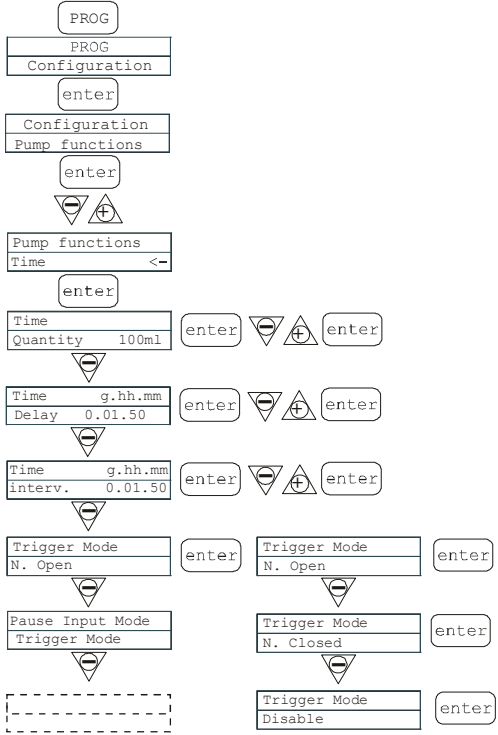
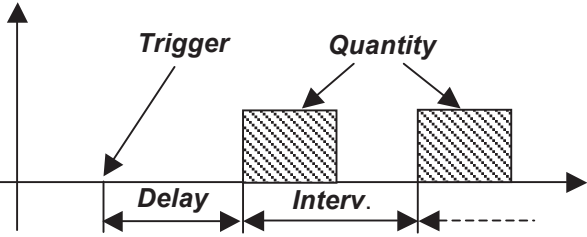
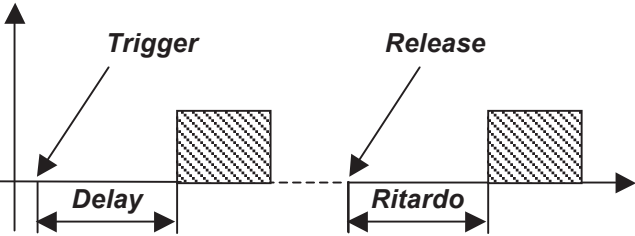




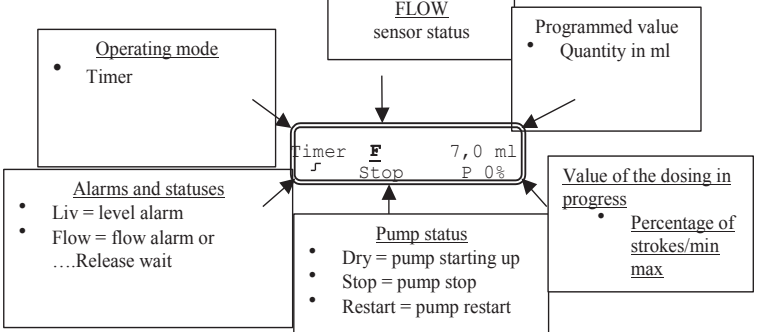
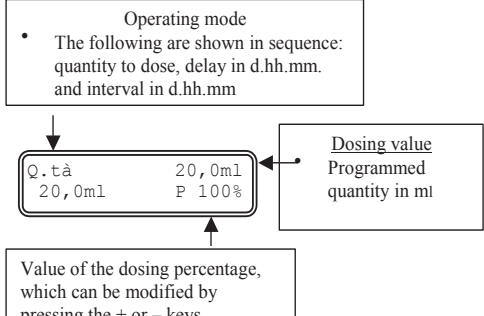


Paragraph 7 – Proportional to External Impulses (ppm dosage)

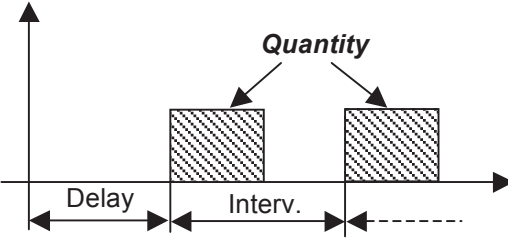


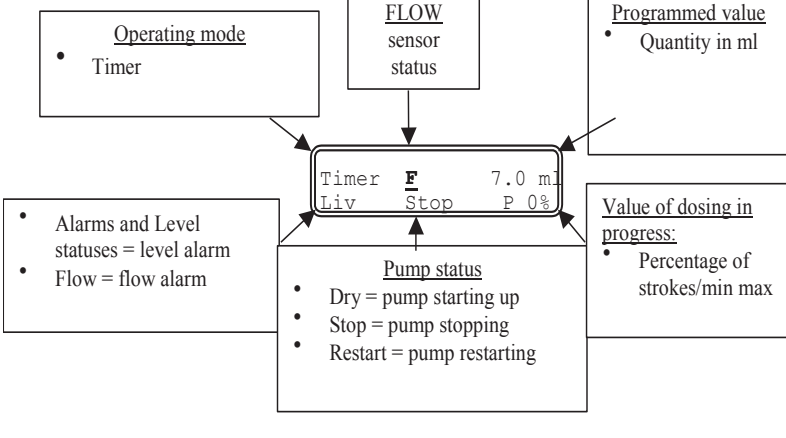
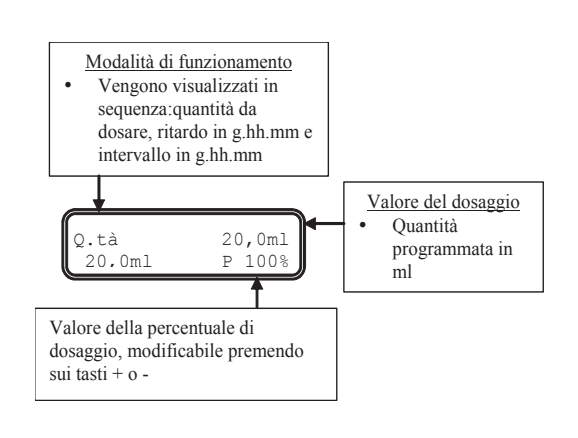
Paragraph 8 – Timed Dosage (**Frequency signal input “TRIGGER” activated**)

Programming	Operation
	<p>After receipt of the TRIGGER signal set, the pump doses a quantity that can be programmed in ml. It is possible to set a delay time before the dosing (Delay) and the interval between subsequent dosings (Interv.) as illustrated in the diagram:</p>  <p>By setting for example an Interval time = 0, a system is obtained in which the programmed quantity is dosed after each TRIGGER signal (with any delay that has been set):</p>  <p>It is possible to start the dosing by pressing the + key, which, in practice, simulates the Trigger signal. The Trigger signal can be set to N. Open (it is activated when the input passes from the open to the closed mode) or to N. Closed (it is activated when the input passes from the closed to the open mode). The Trigger signal is locked during dosing (its receipt is neither stored nor managed). The Pause (Remote input) input cannot be programmed and its activation stops the dosing, while its further deactivation makes the system wait again for the Trigger signal for a new dosing.</p> <p>The dosage frequency can be modified while the pump is operating, by pressing the  keys at the same time to increase the frequency, or the  keys to decrease it.</p>

Display during Operation	Display during Setting (MODE key)
	

Paragraph 8 – Timed Dosage (Frequency signal input “TRIGGER” not activated)

Programming	Operation
<pre> PROG PROG Configuration enter Configuration Pum functions enter Pum functions Tempo <- enter Time Quantity 100ml enter Time Delay 0.01.50 enter Time Interval 0.01.50 enter Trigger Mode Disable enter Pause Input Mode Restart Timer enter Pause Input Mode Restart Timer enter Pause Input Mode Freeze Time enter Pause Input Mode Pause Dosing enter </pre>	<p>The pump doses a programmed quantity in ml. It is possible to set a pump delay time (Delay) when the pump is started and an interval between two successive dosings (Interval), as illustrated in the diagram:</p>  <p>The Delay and Interval times are in dd.hh.mm (days, hours, minutes)</p> <p>The Pause input can be programmed in three different modes:</p> <ol style="list-style-type: none"> 1. FreezeTime: when the pause is activated, the system cuts out the current time count and restarts it when the pause is deactivated. 2. Pause Dosing: with the pause activated, the system continues to count time the and stops the dosing. 3. Restart Timer: when the pause is activated, the system stops the dosing and when the pause is deactivated the count starts again from the beginning. <p>The dosage frequency can be modified while the pump is operating, by pressing the mode enter + keys at the same time to increase the frequency, or the mode enter - keys to decrease it.</p>

Display during Operation	Display at start-up (MODE key)
	

Paragraph 9 – Setting the Maximum Flow

Programming	Operation
<pre> PROG PROG Configuration enter Configuration Pump Functions enter Max flow rate P100% enter Max flow rate P100% enter Max flow rate F320s/m enter </pre>	<p>This makes it possible to set the maximum flow offered by the pump, and the programmed mode (% or frequency) is used as the standard unit of measurement when displaying the flow. Changes can be made by pressing the mode enter + - key, then using the mode enter + - keys to set the new value. Press mode enter to confirm and return to the main menu</p>

Paragraph 10 – Setting the Alarm Relay

Programming	Operation
	<p>In the absence of an alarm situation, it can be set as open (default) or closed.</p> <p>Changes can be made by pressing the key, then using the keys to set the new value. Press to confirm and return to the main menu</p>

Paragraph 11 – Flow Calibration

Programming	Operation
	<p>The memorized cc value per strike appears in the main menu. It can be calibrated in two different ways:</p> <p>MANUAL – manually enter the cc value per strike using the keys and confirm by pressing the key</p> <p>AUTOMATIC – the pump makes 100 strikes, which are started by pressing the key. At the end of this process, enter the quantity sucked up by the pump using the keys and confirm by pressing the key. The entered figure will be used in flow calculations.</p>

Paragraph 12 - Statistics

Programming	Operation
	<p>The main menu displays the pump operation times. By pressing the key you can access other statistics:</p> <ul style="list-style-type: none"> - Strokes = number of strokes made by the pump - Q.ty (L) = quantity dosed by the pump in litres; this figure is calculated on the basis of the memorised cc/stroke value - Power = number of pump starts - Reset = use the to reset the counters (YES) or otherwise (NO), then confirm by pressing the key. <p>Pressing the key will take you back to the main menu.</p>

Paragraph 16 – Flow Display Unit

Programming	Operation
	<p>This makes it possible to set the dosage unit of measurement on the display.</p> <p>Changes can be made by pressing the key, then using the keys to set the unit of measurement, choosing between L/h (liters/hour), Gph (Gallons/hour), ml/m (milliliters/minute) or standard (% or frequency, depending on settings). Press to confirm and return to the main menu</p>

Paragraph 17 - Setting the Pause

Programming	Operation
	<p>The pump can be paused by remote input. The factory setting is Normally Open.</p> <p>Changes can be made by pressing the key, then using the keys to set the new value (N. OPEN or N. CLOSED).</p> <p>Press to confirm and return to the main menu.</p>

Display contrast adjustment.

For adjusting the display contrast keep the key pressed and within 5 seconds press the keys or



Alarms

Display	Cause	Interruption						
Fixed alarm LED Flashing word "Lev" I.e. <table border="1" data-bbox="172 1384 496 1451"> <tr><td>Man</td><td></td><td></td></tr> <tr><td>Lev</td><td></td><td>P100%</td></tr> </table>	Man			Lev		P100%	End of level alarm, without interrupting pump operation	Restore the liquid level.
Man								
Lev		P100%						
Fixed alarm LED Flashing words "Lev" and "stop" I.e. <table border="1" data-bbox="172 1518 496 1585"> <tr><td>Man</td><td></td><td></td></tr> <tr><td>Lev</td><td>Stop</td><td>P100%</td></tr> </table>	Man			Lev	Stop	P100%	End of level alarm, with interruption to pump operation	Restore the liquid level.
Man								
Lev	Stop	P100%						
Flashing word "Mem" I.e. <table border="1" data-bbox="172 1630 496 1697"> <tr><td>1:n</td><td></td><td>6</td></tr> <tr><td>Mem</td><td></td><td></td></tr> </table>	1:n		6	Mem			The pump receives one or more pulses during dosage with memory function on Off	Press the key
1:n		6						
Mem								
Flashing word "Mem" I.e. <table border="1" data-bbox="172 1742 496 1809"> <tr><td>1:n</td><td><u>M</u></td><td>6</td></tr> <tr><td>Mem</td><td></td><td></td></tr> </table>	1:n	<u>M</u>	6	Mem			The pump receives one or more pulses during dosage with memory function on On	When the pump finishes receiving external impulses, it returns the memorized strokes
1:n	<u>M</u>	6						
Mem								
Fixed alarm LED Flashing word "Flw" I.e. <table border="1" data-bbox="172 1877 496 1944"> <tr><td>Man</td><td><u>F</u></td><td></td></tr> <tr><td>Flw</td><td></td><td>P100%</td></tr> </table>	Man	<u>F</u>		Flw		P100%	Active flow alarm. The pump has not received the programmed number of signals from the flow sensor.	Press the key
Man	<u>F</u>							
Flw		P100%						
I.e. <table border="1" data-bbox="172 1989 496 2056"> <tr><td>Parameter Error</td><td></td><td></td></tr> <tr><td>PROG</td><td></td><td>to default</td></tr> </table>	Parameter Error			PROG		to default	Internal CPU communication error.	Press the key to restore the default parameters.
Parameter Error								
PROG		to default						